

Amab art nr: 8233006944

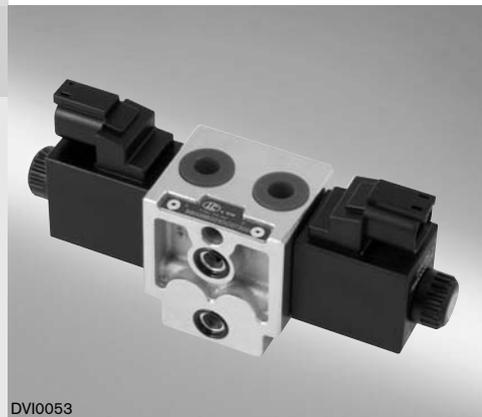
# 4/3 - 4/2 Directional valve elements with or without secondary relief valves, and with or without LS connections

RE 18300-50/10.09

1/8

**B8\_05... (EDBY)**

Size 4  
 Series 00  
 Maximum operating pressure 250 bar [3625 psi]  
 Maximum flow 15 l/min [4 gpm]  
 Ports connection G 3/8 SAE6 - M16x1.5



DVI0053

## Summary

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## General specifications

- Valve elements with 4 ways and 3, or 2, positions.
- Control spools directly operated by screwed-in solenoids with extractable coils.
- In the de-energized condition, the control spool is held in the central position by return springs.
- Wet pin tubes for DC coils, with push rod for mechanical override; burnish surface treatment.
- Coils can be rotated 360° around the tube.
- Manual override (push-button or screw type) available upon request.
- Plug-in connectors available: EN 175301-803 (Was DIN 43650); DT04-2P (Deutsch).

## Ordering Details

**B** **8** **0** **5** \_ \_ \_ \_ \_ \_ \_ \_ **0** \_

**Family**

Directional valve elements EDB

**Type**

Size 4

**Configuration \***

Standard = 0  
 With secondary valve on A = 1  
 With ch. for Load Sensing = 4

**Coil type**

C31

**Spool variants <sup>1)</sup>**

4/3 operated on both sides a and b = 2  
 4/2 operated on side a only = 3

**Voltage supply**

Without coil = 00  
 12V DC = 0B  
 24V DC = 0C

**Optional fittings**

0 = Standard emergency  
 P = Push-button type emergency  
 F = Screw type emergency

**Secondary valves setting <sup>2)</sup>**

0 = 50-210bar [725-3045psi] \*  
 1 = 100-310bar [1450-4500psi]  
 2 = 25-50bar [362-725psi]

**Ports**

3 = G 3/8 DIN 3852  
 U = M 16x1,5  
 B = 9/16-18 UNF 2-B (SAE6)

**Electric connections**

00 = Without coils  
 01 = With coils, without connectors  
 02 = With coils and with non-assembled connectors, type EN 175301-803  
 07 = With coils having DEUTSCH DT 04-2P connector

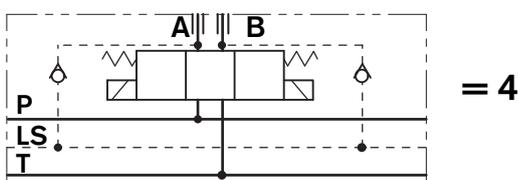
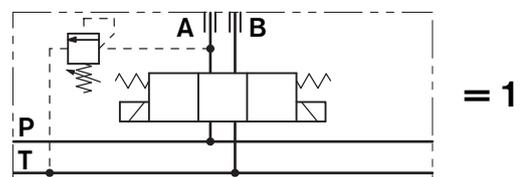
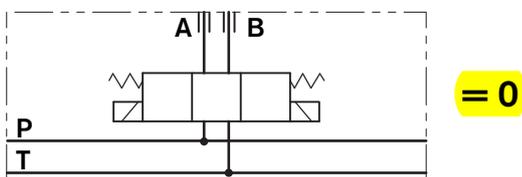
<sup>1)</sup> The required hydraulic symbol and spool variant can be chosen by consulting page 3.

<sup>2)</sup> Only for configuration 1.

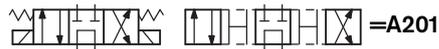
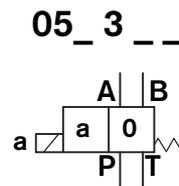
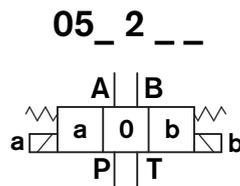
\* Without secondary valve, the standard configuration corresponds to "0".

Note: the secondary valve has a maximum flow capacity of 6 l/min. [1.6 gpm].

## Configuration



## Spool variants

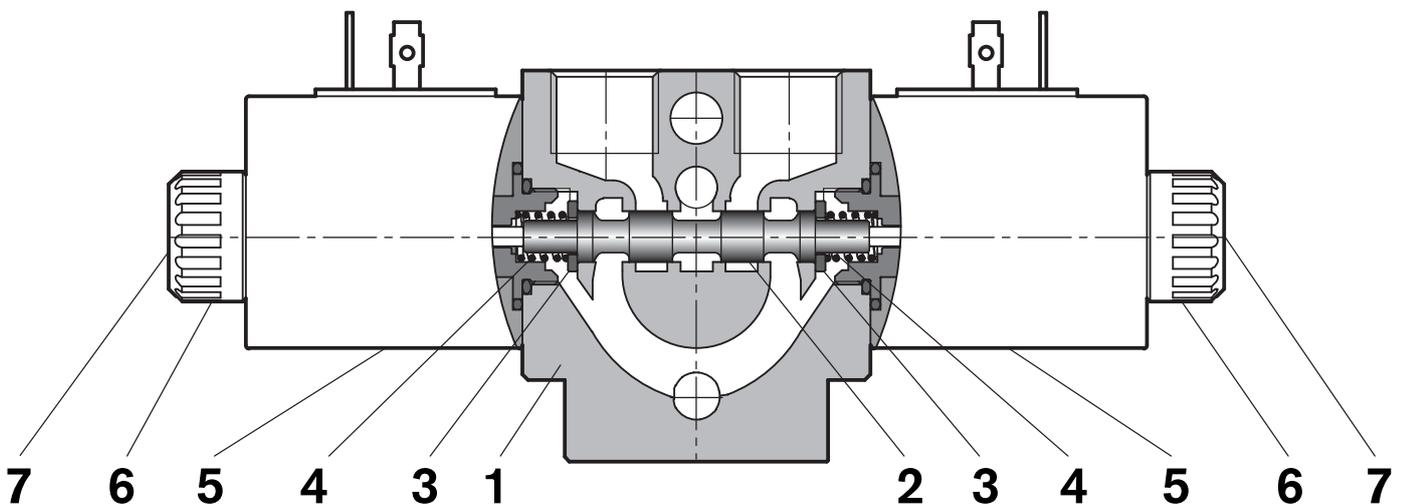


## Principles of operation, cross section

The sandwich plate design directional valve elements B8\_05... are very compact direct operated solenoid valves which control the start, the stop and the direction of the oil flow. These elements basically consist of a stackable housing (1) with a control spool (2), one or two solenoids (5), and one or two return springs (4). When energized, the force of the solenoid (5) pushes the control spool (2) from its neutral-central position "0" to the required end position "a" or "b", and the required

flow from P to A (with B to T), or P to B (with A to T) is achieved. Once the solenoid is de-energized, the return spring (4) pushes the spool thrust washer (3) back against the housing and the spool returns in its neutral-central position.

Each coil is fastened to the solenoid tube by a ring nut (6). A pin (7) allows to push the spool (2) in emergency conditions, when the solenoid cannot be energized, like in case of voltage shortage.



**Technical Data** (for applications with different specifications consult us)**General**

Valve element with 2 solenoids and plug-in pins EN 175301-803	kg [lbs]	1.2 [2.65]
Valve element with 1 solenoid and plug-in pins EN 175301-803	kg [lbs]	1.0 [2.20]
Ambient Temperature	°C [°F]	-20....+50 [-4....+122] (NBR seals)

**Hydraulic**

Maximum pressure at P, A and B ports	bar [psi]	250 [3625]
Maximum dynamic pressure at T	bar [psi]	150 [2176]
Maximum static pressure at T	bar [psi]	210 [3045]
Maximum inlet flow	l/min [gpm]	15 [4]
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C [°F]	-20....+80 [-4....+176] (NBR seals)
Permissible degree of fluid contamination		ISO 4572: $\beta_x \geq 75$ X=12...15 ISO 4406: class 20/18/15 NAS 1638: class 9
Viscosity range	mm <sup>2</sup> /s	5....420

**Electrical**

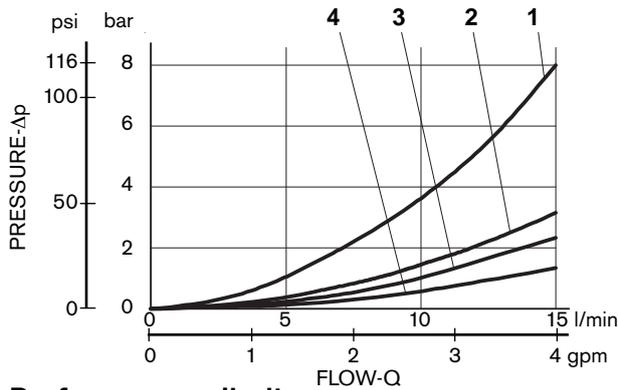
Voltage type		DC							
Voltage tolerance (nominal voltage)	%	-10 .... +10							
Duty		Continuous, with ambient temperature $\leq 50^\circ\text{C}$ [122°F]							
Maximum coil temperature	°C [°F]	150 [302]							
Insulation class		H							
Compliance with		Low Voltage Directive LVD 73/23/EC (2006/95/EC), 2004/108/EC							
Coil weight with connection EN 175301-803	kg [lbs]	0.18 [0.4]							
Voltage	V	12	24						
Voltage type		DC	DC						
Power consumption	W	20	20						
Current <sup>(1)</sup>	A	1.72	0.86						
Resistance <sup>(2)</sup>	$\Omega$	6.97	27.88						

<sup>1)</sup> Nominal - <sup>2)</sup>  $\pm 7\%$  at temperature  $20^\circ\text{C}$  [68°F]

	Voltage (V)	Connector type	Coil description	Marking	Coil Mat no.
=OB 01 =OB 02	12 DC	EN 175301-803 (Ex. DIN 43650)	C3101 12DC	12 DC	R933002776
=OB 07	12 DC	DEUTSCH DT 04-2P	C3107 12DC	12 DC	R933002778
=OC 01 =OC 02	24 DC	EN 175301-803 (Ex. DIN 43650)	C3101 24DC	24 DC	R933002777
=OC 07	24 DC	DEUTSCH DT 04-2P	C3107 24DC	24 DC	R933002779

### Characteristic curves

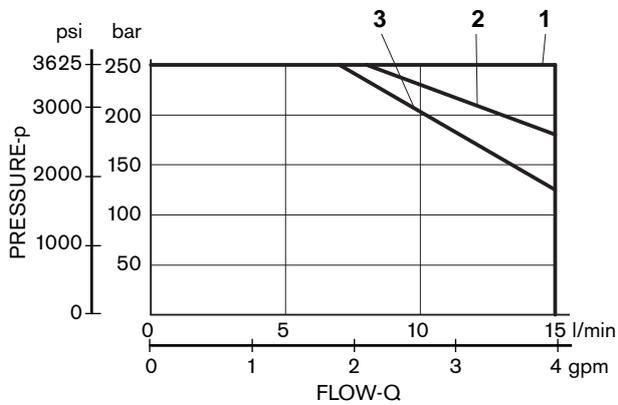
Measured with hydraulic fluid ISO-VG32 at  $45^\circ \pm 5^\circ \text{ C}$  [ $113^\circ \pm 9^\circ \text{ F}$ ]; ambient temperature  $20^\circ \text{ C}$  [ $68^\circ \text{ F}$ ].



SPOOL VARIANTS	Curve No.				
	P>T	P>A	P>B	A>T	B>T
A201	2	1	1	1	1
B201		3	3	2	2
C201	4	4	4	4	4
E201		3	3	4	4
K201		3	3	4	3
Y301		2	3	3	2
X301		3	3	3	3

### Performances limits

Measured with the solenoids at their operating temperature, 10% under voltage and without pre-loading of the tank.

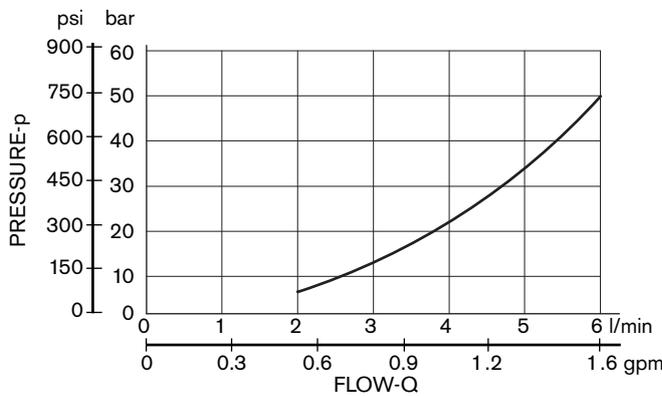


SPOOL VARIANTS	Curve No.
A201	3
B201	2
C201	1
E201	1
K201	3
X301	1
Y301	2

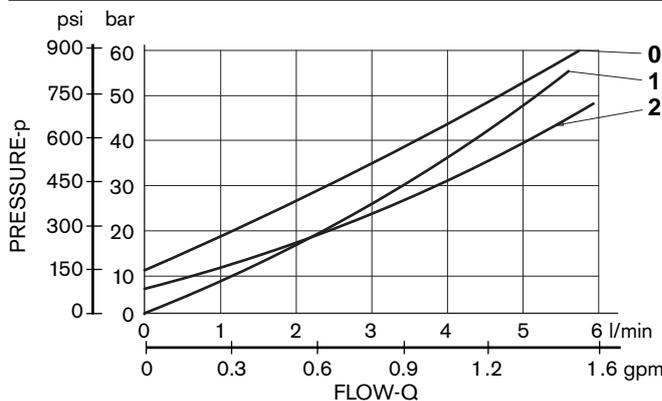
The performance curves are measured with flow going across and coming back, like P>A and B>T, with symmetrical flow areas.

In case of special circuit connections, the performance limits can change.

### Minimum flow for efficiency of LS control

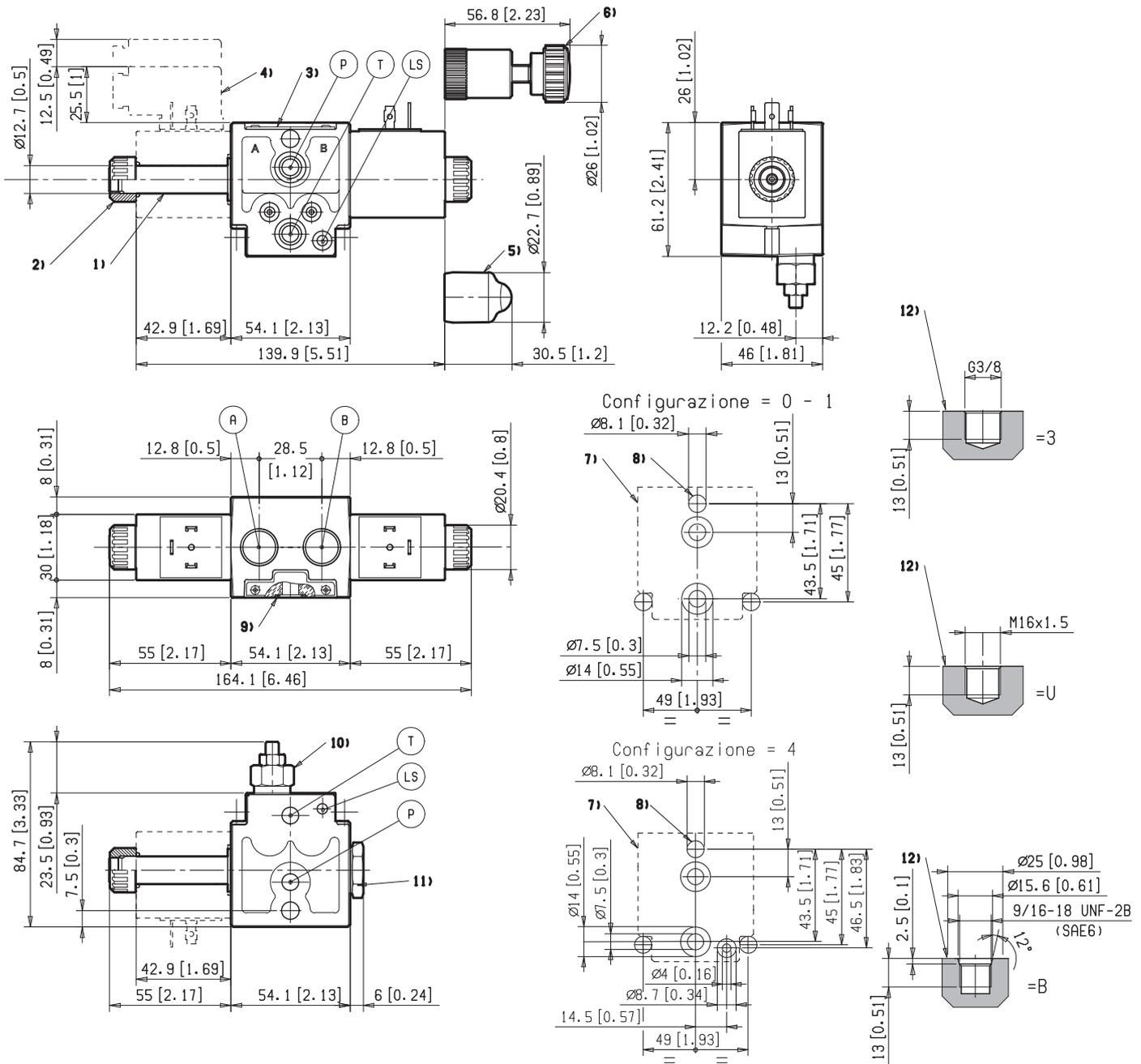


### Lowest pressure setting curve for secondary valves



Secondary valve setting	Curve No.
50-210 bar [700-2950 psi]	0
100-310 bar [1400-4500 psi]	1
25-50 bar [350-700 psi]	2

## External Dimensions and Fittings

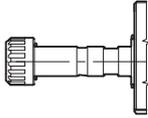
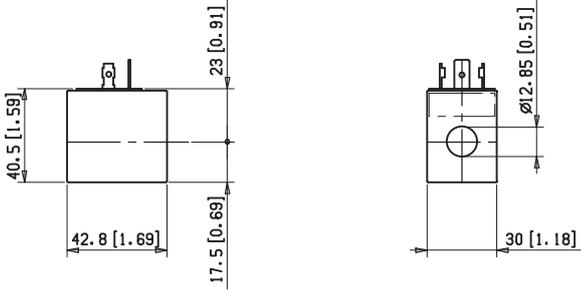
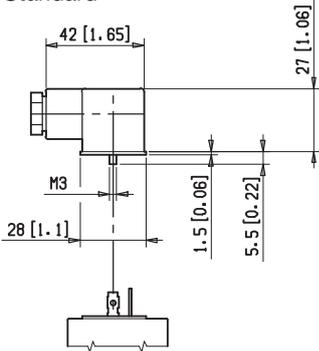


- 1 Solenoid tube hex 12.7 mm [0.5 inch].  
Torque 15-16 Nm [11-11.8 ft-lb].
- 2 Ring nut for coil locking (OD 20.5 mm [0.81 inch]);  
torque 3-4Nm [2.2-3 ft-lb].
- 3 Identification label.
- 4 Clearance needed for connector removal.
- 5 Optional push-button emergency, EP type, for spool  
opening: it is pressure stuck to the ring nut for coil locking.  
Mat no. R933000042.
- 6 Optional screw type emergency, EF type, for spool opening:  
it is screwed (torque 6-7 [4.4-5.2 ft-lb]) to the tube as

replacement of the coil ring nut. Mat no. R933006377.

- 7 Flange specifications for coupling to ED intermediate  
elements.
- 8 One through hole for coupling of the ED Directional Valve  
Elements. Recommended tie rod M8 with strength class  
DIN 8.8. Torque 17-19 Nm [12.5-14.0 ft-lb].
- 9 O-Rings for P and T ports.
- 10 Space needed for secondary valve.
- 11 Plug for 2 positions versions (4/2); hex 22 mm,  
torque 20-22 Nm [14.7-16.2 ft-lb].
- 12 A and B ports.

**Electric connection (or connections, in case of two solenoids)**

<p>=00</p>	<p>Without coils, but with ring nut and O-Rings for coil fitting (solution recommended for flexible stock handling)</p> 	<p><b>With coils having plug-in pins EN 175301-803, without connectors</b></p> 
<p>=02</p>	<p>With coils and with connectors non-assembled, type EN 175301-803. Protection class: IP 65 when connector with seal is properly screwed down, and cable clamp is correctly tightened. <b>182-09: Standard</b></p>  <p>Mat. No.      Description R933002885    182-09 GRAY R933002889    182-09 BLACK</p>	<p>With coils having DEUTSCH DT 04-2P connector, and with bi-directional diode. Protection class: IP 69 K with female connector properly fitted (see drawing).</p> 